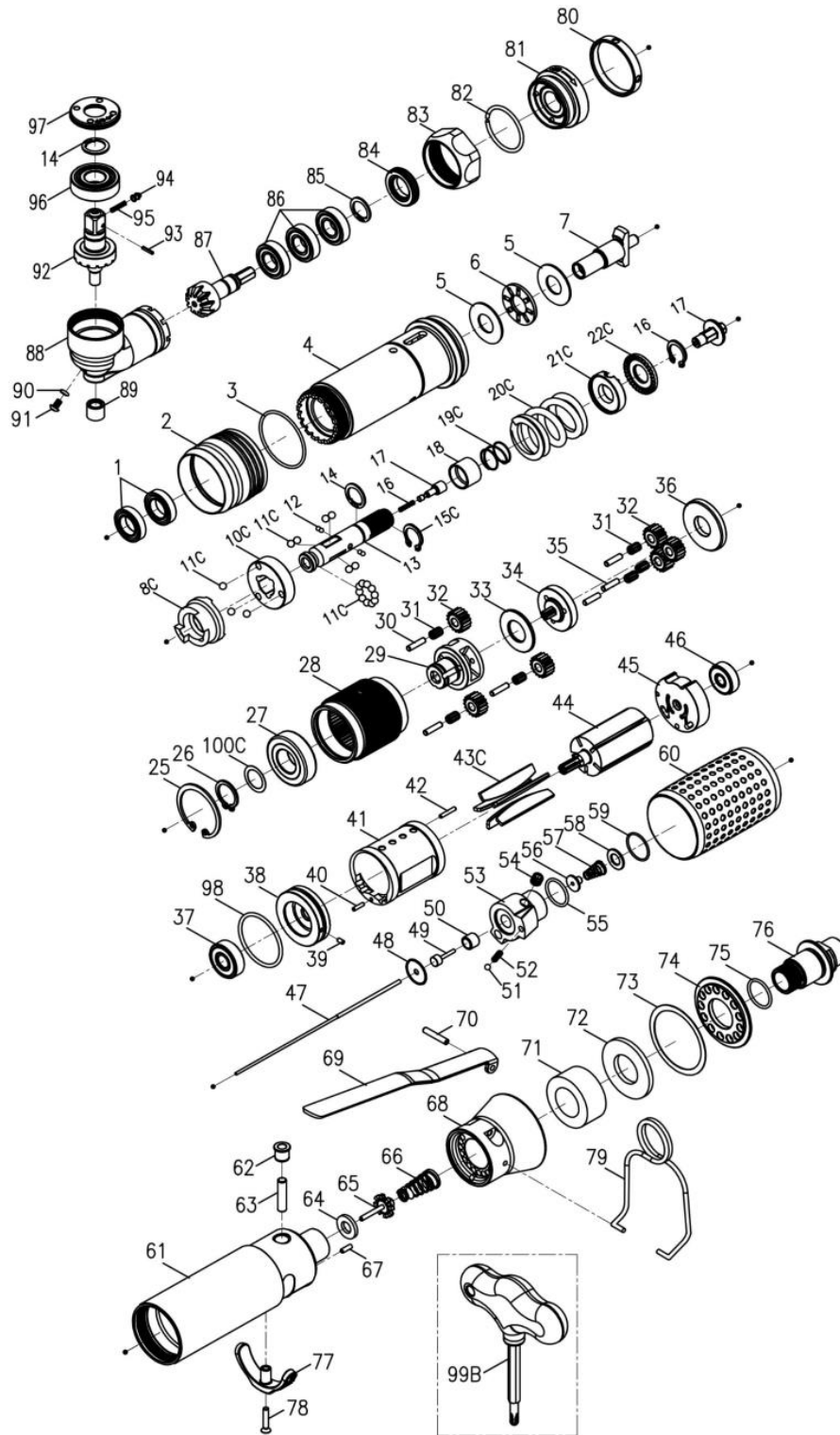


EXPLODED VIEW & PARTS LIST



Model	Drive Size	Torque Range		Free Speed	Weight		Air Inlet	Noise Level
		in-lb	N.m	RPM	lb	kg	inch	dB(A)
23554	3/8" Sq.	125 - 220	14 - 25	150	3.96	1.8	1/4"	85

TORQUE CONTROLLED ANGLE NUT-RUNNER

Edition : C

Index No.	Part No.	Description	Q'ty	Index No.	Part No.	Description	Q'ty
1	00-2352	Ball Bearing (6801ZZ)	2	50	C20SL-526	Guide Ring	1
2	B40S-207	Adjusting Cover	1	51	00-3805	Steel Ball (1/8")	1
3	00-4174	O-Ring (ø31xø1.5)	1	52	305F-034	Spring	1
4	BS40R-201	Clutch Housing	1	53	BS40SL-502	Reverse Valve	1
5	00-1516	Washer (ø12xø26x1t)	2	54	00-0606	Set Screw (M6x6L)	1
6	00-2804	Roller Bearing (NTB1226)	1	55	00-41117	O-Ring (ø15xø1.5)	1
7	B30R-405	Anvil	1	56	CS30SL-514	Shut Block	1
220-BD50R-4016-2000 Clutch Units			1	57	CS20SL-515	Spring	1
8C	BD40S-425	Clutch Ring	1	58	C30SL-533	Washer	1
10C	BD40S-433	Spring Seat	1	59	00-41217	O-Ring (ø16xø1)	1
11C	00-3815	Steel Ball (5/32")	19	60	B40S-103	Housing Rubber	1
12	00-3835	Steel Ball (ø2.5)	4	220-BS40SL-1001-1000 Motor Housing Units			1
13	B30S-416	Transmission Shaft	1	61	BS40SL-101	Motor Housing	1
14	000-3012I	Snap Ring (ISTW-12)	1	62	I40S-509	Bushing	1
15C	00-3516	Snap Ring(STW-11)	1	63	BS40SL-510	Pin	1
16	B30-524	Spring	1	64	I40S-508	Bushing	1
17	B30S-527	Piston	1	65	305C-021	Valve Stem	1
18	B30S-449	Control Ring	1	66	C30S-515	Spring	1
19C	B30S-427	Spring	1	67	00-3448	Pin (ø2.5x8L)	1
20C	BS50S-429B	Spring(ø5)	1	68	BS40SL-603	Exhaust Deflector	1
21C	BD50S-431	Adjusting Lock Ring	1	69	BS30R-160-504	Trigger	1
22C	BD40S-430	Adjusting Nut	1	70	00-3308	Spring Pin (ø3x18L)	1
23	00-3507	Snap Ring (S12)	1	71	BS40S-601A	Muffler	1
24	B30S-421	Connecting Shaft	1	72	BS40S-601C	Muffler	1
220-BS50S-4040-1000 Gear Box Units			1	73	BS40S-607	Gasket	1
25	00-3104	Snap Ring (R32)	1	74	BS40S-608	Deflector Cap	1
26	00-3504	Snap Ring (S15)	1	75	00-41111	O-Ring (ø16xø1.5)	1
100C	BD40S-441	Washer	1	76	B30S-604A	Air Inlet (1/4" PF-19)	1
27	00-2391	Ball Bearing (6002LU)	1		B30S-604B	Air Inlet (1/4" PT-19)	1
28	BS40S-440	Internal Gear	1		B30S-604C	Air Inlet (1/4" NPT-18)	1
29	BS50S-442	Front Gear Cage	1	77	B40S-503	Reverse Knob	1
30	00-3444	Pin (ø3x12.8L)	3	78	00-0509	Screw (M3x16L)	1
31	00-2422	Needle Bearing (K3X5X7)	6	79	B20S-102	Hanger	1
32	BS40S-443B	Planet Gear B	6	80	BS50R-737	Nut	1
33	BS40S-444	Washer	1	81	220-BS50R-7138-A0	Guiding Spacer Assy.	1
34	BS50S-452	Rear Gear Cage Assy.	1	220-BS40RX-7001-1D14 Angle Housing Units			1
35	00-3408	Pin (ø3x12L)	3	82	D44WR108B	Collar	1
36	BS40S-448	Rear Cover	1	83	D54WR108B # BZ	Lock Nut	1
220-BS40S-3003-1000 Motor Units			1	84	D54WR108B-1B	Lock Nut	1
37	00-2332	Ball Bearing (608ZZ)	1	85	000-3010I	Inverted Retaining Ring(ISTW-10)	1
98	00-41241	O-Ring (ø32xø1.5)	1	86	000-2319	Ball Bearing(6900ZZ)	3
38	BS40S-301	Front Plate	1	87	33249-WRBA-16	Main Bevel Gear	1
39	00-3328	Spring Pin (ø2x4L)	1	88	D42WRB-4#BZ	Angle Housing	1
40	00-3430	Pin (ø2x8L)	1	89	00-2418A	Needle Bearing (BK0609)	1
41	BS40S-302	Cylinder	1	90	000-4123	O-Ring(ψ2×ψ1.5)	1
42	00-3447	Pin (ø2x12L)	1	91	000-1331	Screw (M3×5L)	1
43C	BD40S-304D	Rotor Blade	5	92	33249-WRBA-17	Bevel Gear	1
44	BS40S-303	Rotor	1	93	000-3311	Spring Pin (ø1.5x8L)	1
45	BS40S-305	Rear End Plate	1	94	D55WR108B	Pin Assembly	1
46	00-2323	Ball Bearing (626ZZ)	1	95	D48WR108B	Spring	1
47	BS40SL-314	Valve Stem	1	96	000-2346	Ball Bearing(6001-2RSH)	1
220-BS40SL-5002-1000 Reverse Valve Units			1	14	000-3012I	Inverted Retaining Ring(ISTW-12)	1
48	C30SL-525	Washer	1	97	D54WR108B-2B	Lock Nut	1
49	CS30SL-527	Piston	1	99B	BS40S-012	Adjusting Bit	1

Warranty

FULL SIX MONTH WARRANTY

Jiffy Air Tool warrants its products against any defects that are due to faulty material or workmanship for a six month period after the original date of customer purchase. This warranty does not include damage to the product resulting from accident, misuse, or repairs performed by unauthorized personnel. If the product should become defective within the warranty period, or you have questions regarding warranty or service, call Customer Service.

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