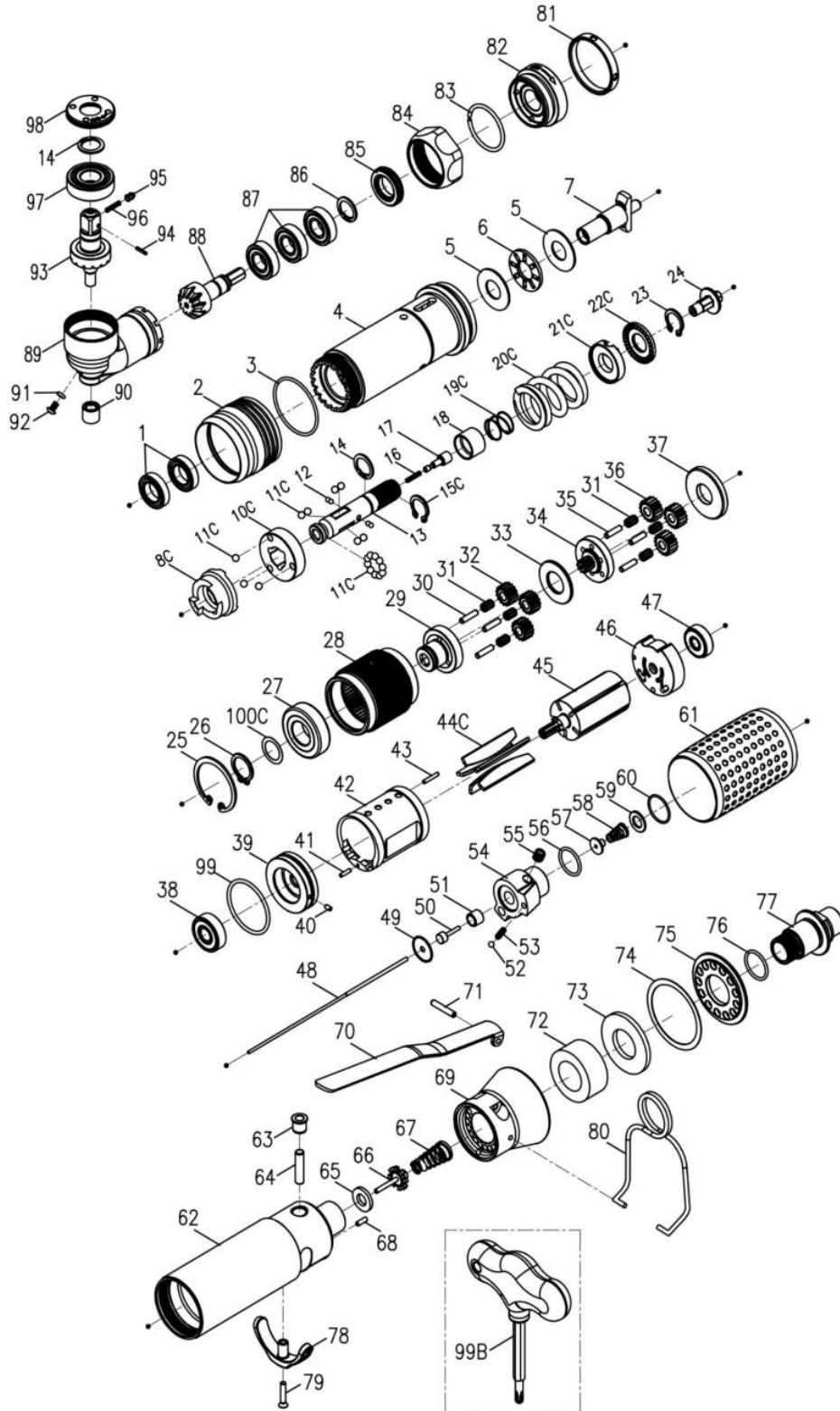


EXPLODED VIEW & PARTS LIST



Model	Drive Size	Torque Range		Free Speed RPM	Weight		Air Inlet inch	Noise Level dB(A)
		in-lb	N.m		lb	kg		
23551	3/8" Sq.	80 - 140	9 - 16	220	3.96	1.8	1/4"	85

MODEL: 23551

TORQUE CONTROLLED ANGLE NUT-RUNNER

Edition : C

Index No.	Part No.	Description	Q'ty	Index No.	Part No.	Description	Q'ty
1	00-2352	Ball Bearing (6801ZZ)	2	51	C20SL-526	Guide Ring	1
2	B40S-207	Adjusting Cover	1	52	00-3805	Steel Ball (1/8")	1
3	00-4174	O-Ring (ø31xø1.5)	1	53	305F-034	Spring	1
4	BS40R-201	Clutch Housing	1	54	BS40SL-502	Reverse Valve	1
5	00-1516	Washer (ø12xø26x1t)	2	55	00-0606	Set Screw (M6x6L)	1
6	00-2804	Roller Bearing (NTB1226)	1	56	00-41117	O-Ring (ø15xø1.5)	1
7	B30R-405	Anvil	1	57	CS30SL-514	Air Inlet Spacer	1
220-BD50S-4016-1000 Clutch Units				1			
8C	BD40S-425	Control Ring	1	58	CS20SL-515	Spring	1
10C	BD40S-433	Spring Seat	1	59	C30SL-533	Washer	1
11C	00-3815	Steel Ball (5/32")	19	60	00-41217	O-Ring (ø16xø1)	1
12	00-3835	Steel Ball (ø2.5)	4	61	B40S-103	Housing Rubber	1
13	B30S-416	Transmission Shaft	1	220-BS40SL-1001-1000 Motor Housing Units			
14	000-3012I	Snap Ring (ISTW-12)	1	62	BS40SL-101	Motor Housing	1
15C	00-3516	Snap Ring (STW-11)	1	63	I40S-509	Bushing	1
16	B30-524	Spring	1	64	BS40SL-510	Pin	1
17	B30S-527	Piston	1	65	I40S-508	Bushing	1
18	B30S-449	Control Ring	1	66	305C-021	Valve Stem	1
19C	B30S-427	Spring	1	67	C30S-515	Spring	1
20C	BS50S-429	Spring(ø4.5)	1	68	00-3448	Pin (ø2.5x8L)	1
21C	BD50S-431	Adjusting Lock Ring	1	69	BS40SL-603	Exhaust Deflector	1
22C	BD40S-430	Adjusting Nut	1	70	BS30R-160-504	Trigger	1
23	00-3507	Snap Ring (S12)	1	71	00-3308	Spring Pin (ø3x18L)	1
24	B30S-421	Connecting Shaft	1	72	BS40S-601A	Muffler	1
220-BS40S-4040-1000 Gear Box Units				1			
25	00-3104	Snap Ring (R32)	1	73	BS40S-601C	Muffler	1
26	00-3504	Snap Ring (S15)	1	74	BS40S-607	Gasket	1
100C	BD40S-441	Washer	1	75	BS40S-608	Deflector Cap	1
27	00-2391	Ball Bearing (6002LU)	1	76	00-41111	O-Ring (ø16xø1.5)	1
28	BS40S-440	Internal Gear	1		B30S-604A	Air Inlet (1/4" PF-19)	
29	BS40S-442	Front Gear Cage	1	77	B30S-604B	Air Inlet (1/4" PT-19)	1
30	00-3444	Pin (ø3x12.8L)	3		B30S-604C	Air Inlet (1/4" NPT-18)	
31	00-2422	Needle Bearing (K3X5X7)	6	78	B40S-503	Reverse Knob	1
32	BS40S-443A	Planet Gear A	3	79	00-0509	Screw (M3x16L)	1
33	BS40S-444	Washer	1	80	B20S-102	Hanger	1
34	BS40S-452	Rear Gear Cage Assy.	1	81	BS50R-737	Nut	1
35	00-3408	Pin (ø3x12L)	3	82	220-BS50R-7138-A0	Guiding Spacer Assy.	1
36	BS40S-443B	Planet Gear B	3	220-BS40RX-7001-1D14 Angle Housing Units			
37	BS40S-448	Rear Cover	1	83	D44WR108B	Collar	1
220-BS40S-3003-1000 Motor Units				1			
38	00-2332	Ball Bearing (608ZZ)	1	84	D54WR108B # BZ	Lock Nut	1
99	00-41241	O-Ring (ø32xø1.5)	1	85	D54WR108B-1B	Lock Nut	1
39	BS40S-301	Front Plate	1	86	000-3010I	Inverted Retaining Ring(ISTW-10)	1
40	00-3328	Spring Pin (ø2x4L)	1	87	000-2319	Ball Bearing(6900ZZ)	3
41	00-3430	Pin (ø2x8L)	1	88	33249-WRBA-16	Main Bevel Gear	1
42	BS40S-302	Cylinder	1	89	D42WRB-4#BZ	Angle Housing	1
43	00-3447	Pin (ø2x12L)	1	90	00-2418A	Needle Bearing (BK0609)	1
44C	BD40S-304D	Rotor Blade	5	91	000-4123	O-Ring(ψ2×ψ1.5)	1
45	BS40S-303	Rotor	1	92	000-1331	Screw (M3×5L)	1
46	BS40S-305	Rear End Plate	1	93	33249-WRBA-17	Bevel Gear	1
47	00-2323	Ball Bearing (626ZZ)	1	94	000-3311	Spring Pin (ø1.5x8L)	1
48	BS40SL-314	Valve Stem	1	95	D55WR108B	Pin Assembly	1
220-BS40SL-5002-1000 Reverse Valve Units				1			
49	C30SL-525	Washer	1	96	D48WR108B	Spring	1
50	CS30SL-527	Piston	1	97	000-2346	Ball Bearing(6001-2RSH)	1
				98	D54WR108B-2B	Lock Nut	1
				99B	BS40S-012	Adjusting Bit	1

Warranty

FULL SIX MONTH WARRANTY

Jiffy Air Tool warrants its products against any defects that are due to faulty material or workmanship for a six month period after the original date of customer purchase. This warranty does not include damage to the product resulting from accident, misuse, or repairs performed by unauthorized personnel. If the product should become defective within the warranty period, or you have questions regarding warranty or service, call Customer Service.

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