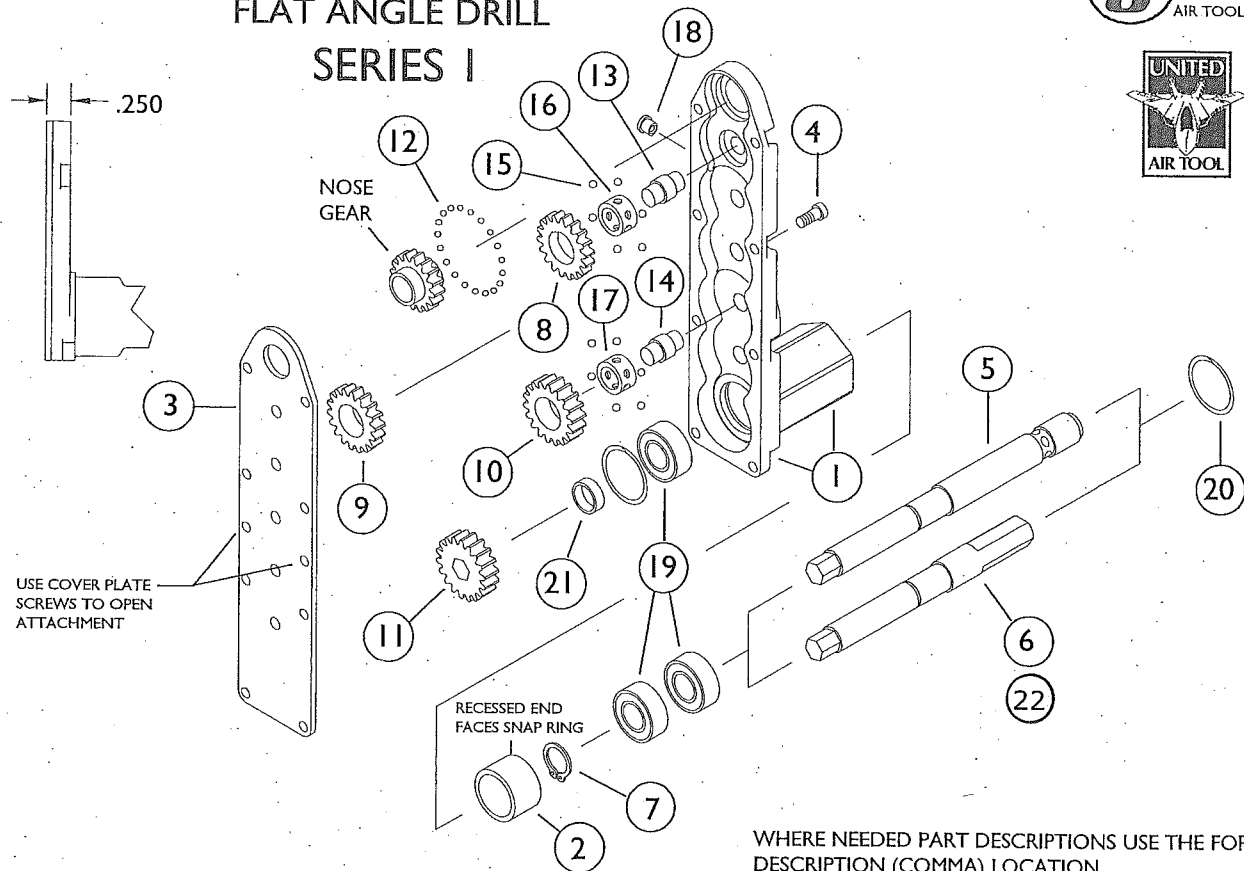


FAD 20783

FLAT ANGLE DRILL SERIES I



WHERE NEEDED PART DESCRIPTIONS USE THE FORMAT
DESCRIPTION (COMMA) LOCATION.

SERIES I NOSE GEARS	
1/4-28	14768
10-32	14769
9/32-40	14770
5/16-24	14771

REPAIR TIPS

1) USE A SMALL AMOUNT OF GREASE ON A EXACTO KNIFE TO PICK UP BALLS

2) USE A SMALL AMOUNT OF GREASE ON PARTS TO KEEP BALLS IN PLACE

SERIES I		7 GEAR FLAT ANGLE DRILL SHORT	
ITEM	PART #	QTY	DESCRIPTION
1	14874	1	HOUSING ASSY BARE, INCLUDES: 14782 HOUSING, 14908 TUBE
2	14906	1	SPACER, TUBE
3	14788	1	COVER PLATE
4	14810	8	SCREW, COVER PLATE
5	14912	1	DRIVE SHAFT, BALL LOCK
6	14909	1	DRIVE SHAFT, CHUCK DRIVE
7	14033	1	SNAP RING, DRIVE SHAFT
8	14948	1	IDLER GEAR, THIN
9	14955	2	IDLER GEAR MID
10	14226	2	IDLER GEAR SERIES 2
11	14225	1	DRIVE GEAR
	SEE CHART	1	NOSE GEAR
12	14956	28	BALLS, NOSE GEAR .0469
13	14469	3	BEARING SHAFT
14	14953	2	BEARING SHAFT SERIES 2
15	10004	6 PER SHAFT	BALLS, BEARING SHAFT .0625
16	14468	3	BALL CAGE
17	14230	2	BALL CAGE SERIES 2
18	3060	1	GREASE FITTING
19	14030	3	BALL BEARING, TUBE
20	14032	2	SPIROLOX RING, TUBE
21	14231	1	SPACER
22	20784	1	DRIVE SHAFT, 5 MM DIAMETER