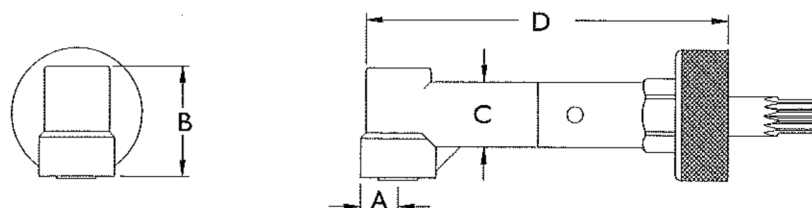


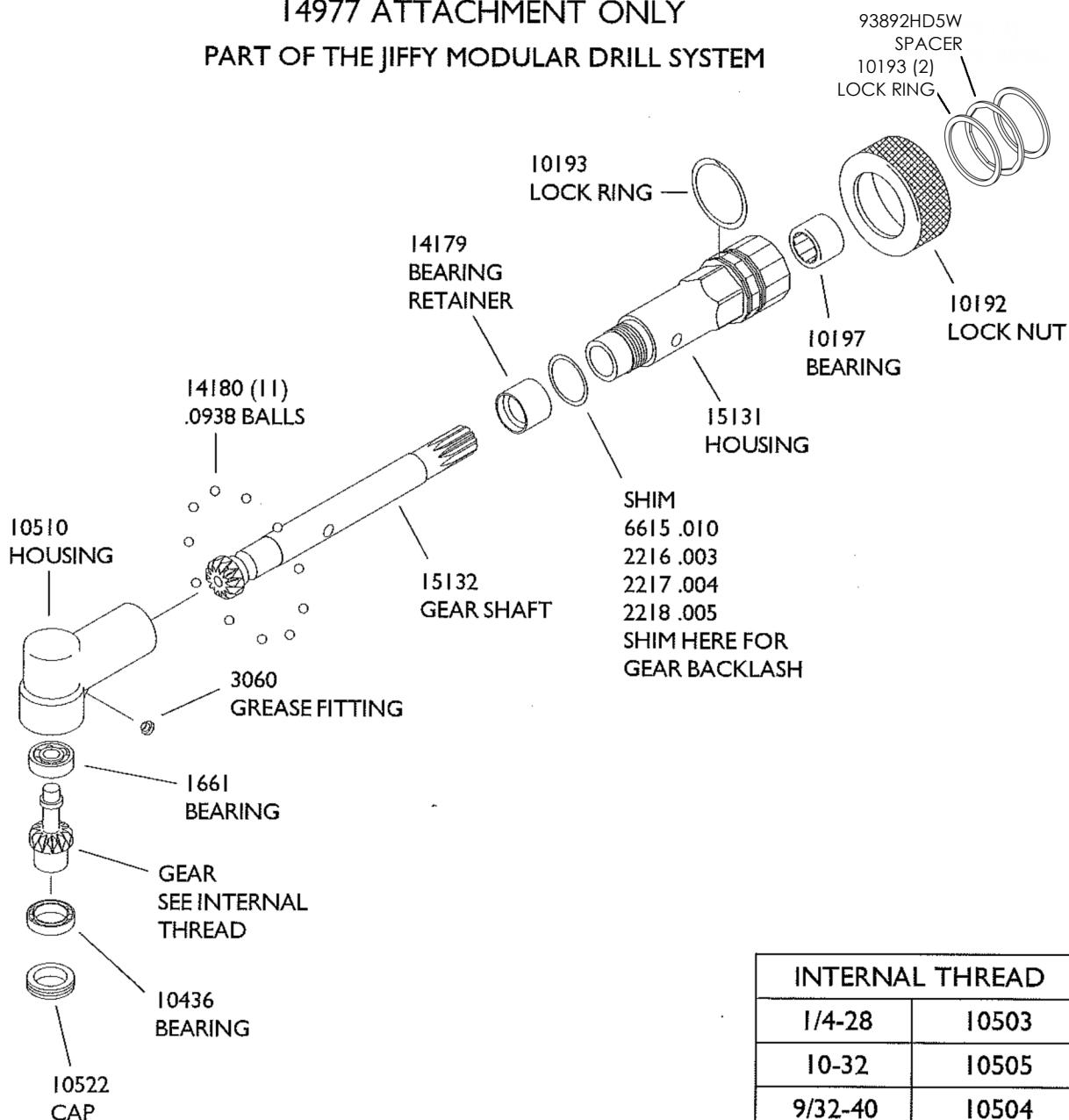
	A	B	C	D	90 DEGREE DRILL	
INCH	.362	1.049	.625	3.550	MAXIMUM RECOMMENDED	.250
MM	9.19	26.64	15.87	90.17	DRILL DIAMETER	6.35 mm



ALL BEARING 90 DEGREE DRILLS



I4977 ATTACHMENT ONLY PART OF THE JIFFY MODULAR DRILL SYSTEM



INTERNAL THREAD	
1/4-28	10503
10-32	10505
9/32-40	10504
COLLET	16225