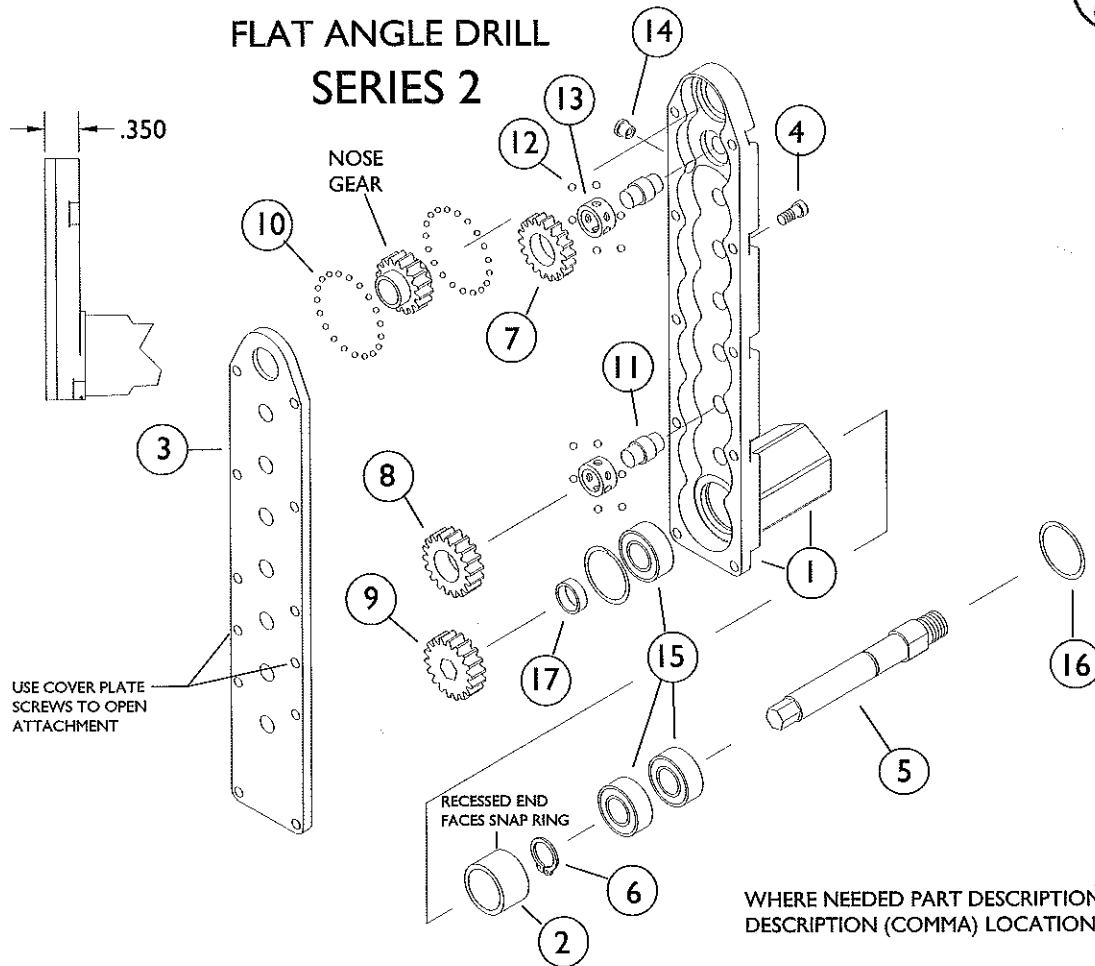


FAD FLAT ANGLE DRILL SERIES 2



WHERE NEEDED PART DESCRIPTIONS USE THE FORMAT
DESCRIPTION (COMMA) LOCATION.

SERIES 2 NOSE GEARS	
1/4-28	14772
10-32	14773
9/32-40	14774
5/16-24	14775

REPAIR TIPS

1) USE A SMALL AMOUNT OF GREASE ON A EXACTO KNIFE TO PICK UP BALLS

2) USE A SMALL AMOUNT OF GREASE ON PARTS TO KEEP BALLS IN PLACE

SERIES 2 14856M 9 GEAR FLAT ANGLE DRILL SHORT			
ITEM	PART #	QTY	DESCRIPTION
1	14892	1	HOUSING ASSY BARE, INCLUDES: 14797 HOUSING, 14908 TUBE
2	14906	1	SPACER, TUBE
3	14803	1	COVER PLATE
4	14232	10	SCREW, COVER PLATE
5	16223	1	DRIVE SHAFT, 1/4-28 THREAD
6	14033	1	SNAP RING, DRIVE SHAFT
7	14227	1	IDLER GEAR, THIN
8	14226	6	IDLER GEAR
9	14225	1	DRIVE GEAR
	SEE CHART	1	NOSE GEAR
10	10004	44	BALLS, NOSE GEAR .0625
11	14953	7	BEARING SHAFT
12	10004	6 PER SHAFT	BALLS, BEARING SHAFT .0625
13	14230	7	BALL CAGE
14	3060	2	GREASE FITTING
15	14030	3	BALL BEARING, TUBE
16	14032	2	SPIROLOX RING, TUBE
17	14231	1	SPACER