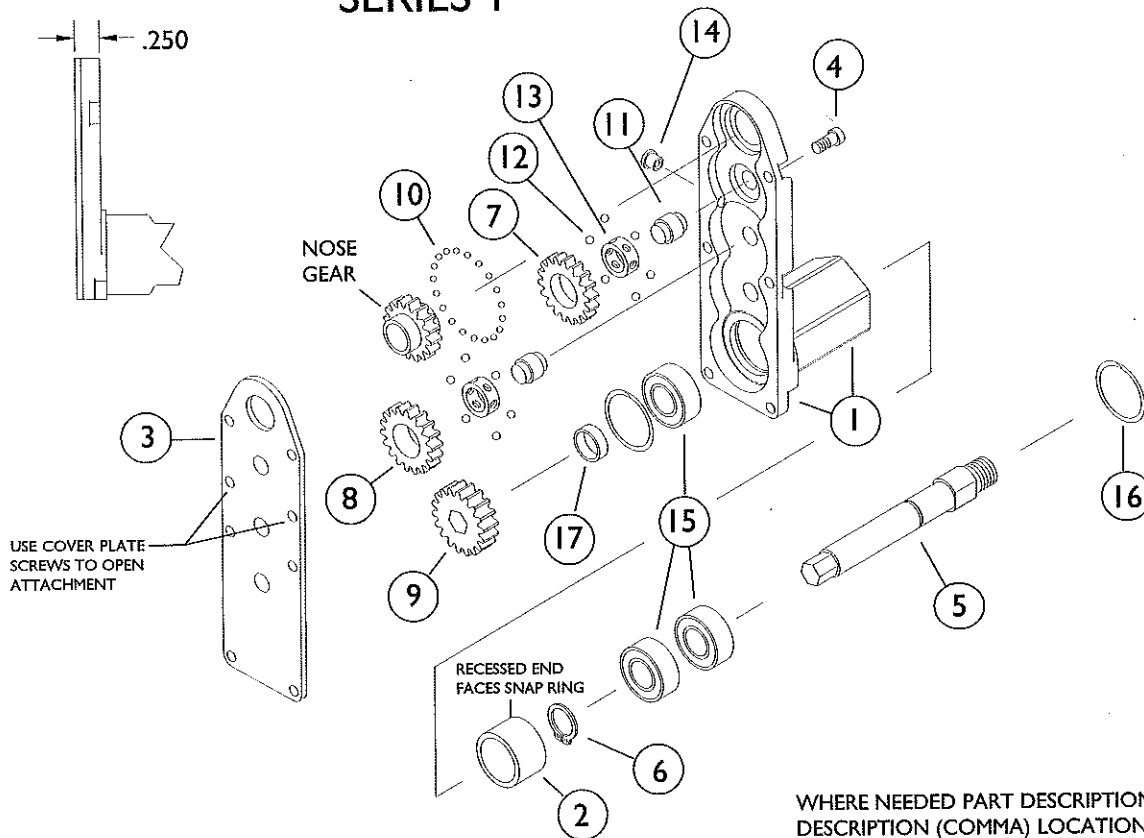


FAD FLAT ANGLE DRILL SERIES I



WHERE NEEDED PART DESCRIPTIONS USE THE FORMAT
DESCRIPTION (COMMA) LOCATION.

SERIES I NOSE GEARS

1/4-28	14768
10-32	14769
9/32-40	14770
5/16-24	14771

REPAIR TIPS

1) USE A SMALL AMOUNT OF GREASE ON A EXACTO KNIFE TO PICK UP BALLS

2) USE A SMALL AMOUNT OF GREASE ON PARTS TO KEEP BALLS IN PLACE

SERIES I 14836M 5 GEAR FLAT ANGLE DRILL SHORT

ITEM	PART #	QTY	DESCRIPTION
1	14872	1	HOUSING ASSY BARE, INCLUDES: 14781 HOUSING, 14908 TUBE
2	14906	1	SPACER, TUBE
3	14787	1	COVER PLATE
4	14810	6	SCREW, COVER PLATE
5	16223	1	DRIVE SHAFT, 1/4-28 THREAD
6	14033	1	SNAP RING, DRIVE SHAFT
7	14948	1	IDLER GEAR, THIN
8	14955	2	IDLER GEAR MID
9	14225	1	DRIVE GEAR
	SEE CHART	1	NOSE GEAR
10	14956	28	BALLS, NOSE GEAR .0469
11	14469	3	BEARING SHAFT
12	10004	6 PER SHAFT	BALLS, BEARING SHAFT .0625
13	14468	3	BALL CAGE, BEARING SHAFT
14	3060	1	GREASE FITTING
15	14030	3	BALL BEARING, TUBE
16	14032	2	SPIROLOX RING, TUBE
17	14231	1	SPACER