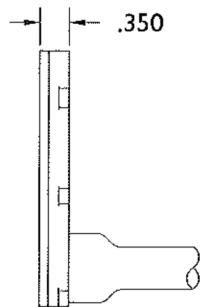


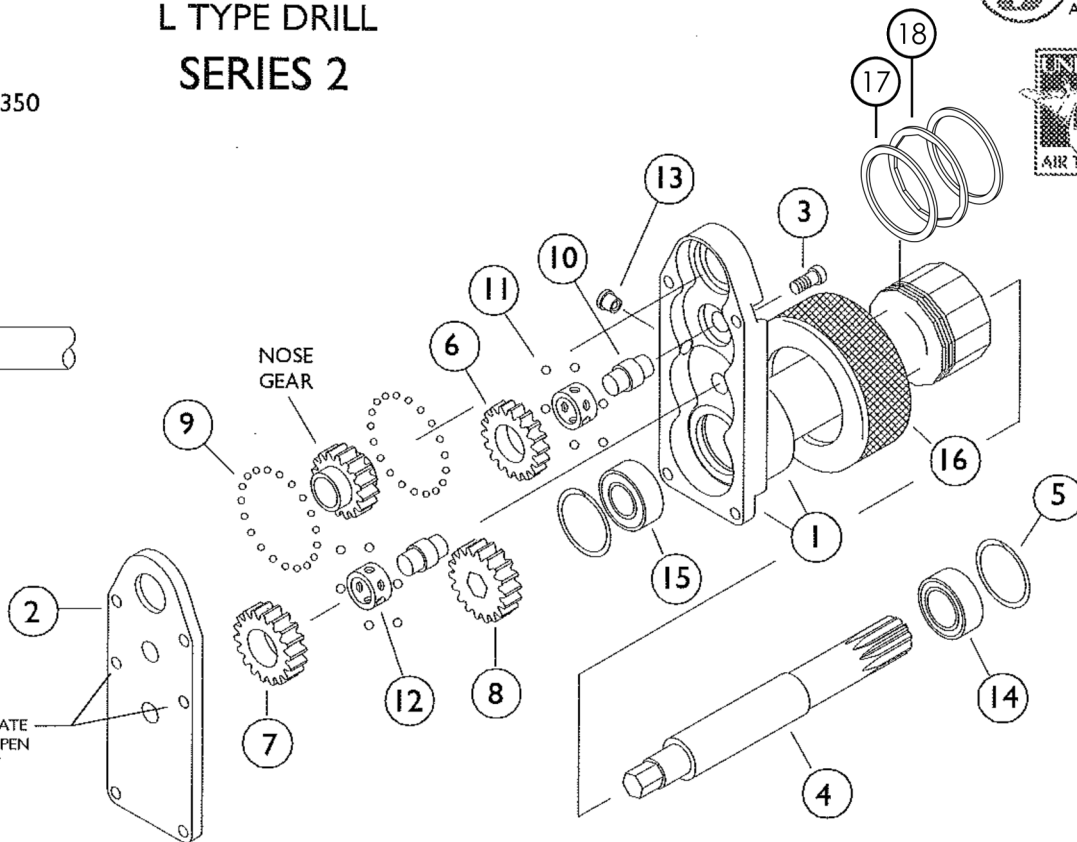
LTD

L TYPE DRILL

SERIES 2



USE COVER PLATE
SCREWS TO OPEN
ATTACHMENT



WHERE NEEDED PART DESCRIPTIONS USE THE FORMAT
DESCRIPTION (COMMA) LOCATION.

SERIES 2 NOSE GEAR INTERNAL THREAD	
1/4-28	14772
10-32	14773
9/32-40	14774
5/16-24	14775
COLLET	16228

REPAIR TIPS

1) USE A SMALL AMOUNT OF GREASE ON A EXACTO KNIFE TO PICK UP BALLS

2) USE A SMALL AMOUNT OF GREASE ON PARTS TO KEEP BALLS IN PLACE

SERIES 2 13816 4 GEAR L DRILL SHORT			
ITEM	PART #	QTY	DESCRIPTION
1	14927	1	HOUSING ASSY BARE, INCLUDES: 14792 HOUSING, 14333 TUBE
2	14798	1	COVER PLATE
3	14232	4	SCREW, COVER PLATE
4	14335	1	DRIVE SHAFT
5	14032	2	SNAP RING, TUBE
6	14227	1	IDLER GEAR, THIN
7	14226	1	IDLER GEAR
8	14225	1	DRIVE GEAR
	SEE CHART	1	NOSE GEAR
9	10004	44	BALLS, NOSE GEAR .0625
10	14953	2	BEARING SHAFT
11	10004	10 PER SHAFT	BALLS, BEARING SHAFT .0625
12	14230	2	BALL CAGE
13	3060	1	GREASE FITTING
14	14383	1	BALL BEARING, TUBE
15	14030	1	BALL BEARING, TUBE
16	10192	1	LOCK NUT, KNURLED
17	10193	2	LOCK RING
18	93892HD5W	1	SPACER