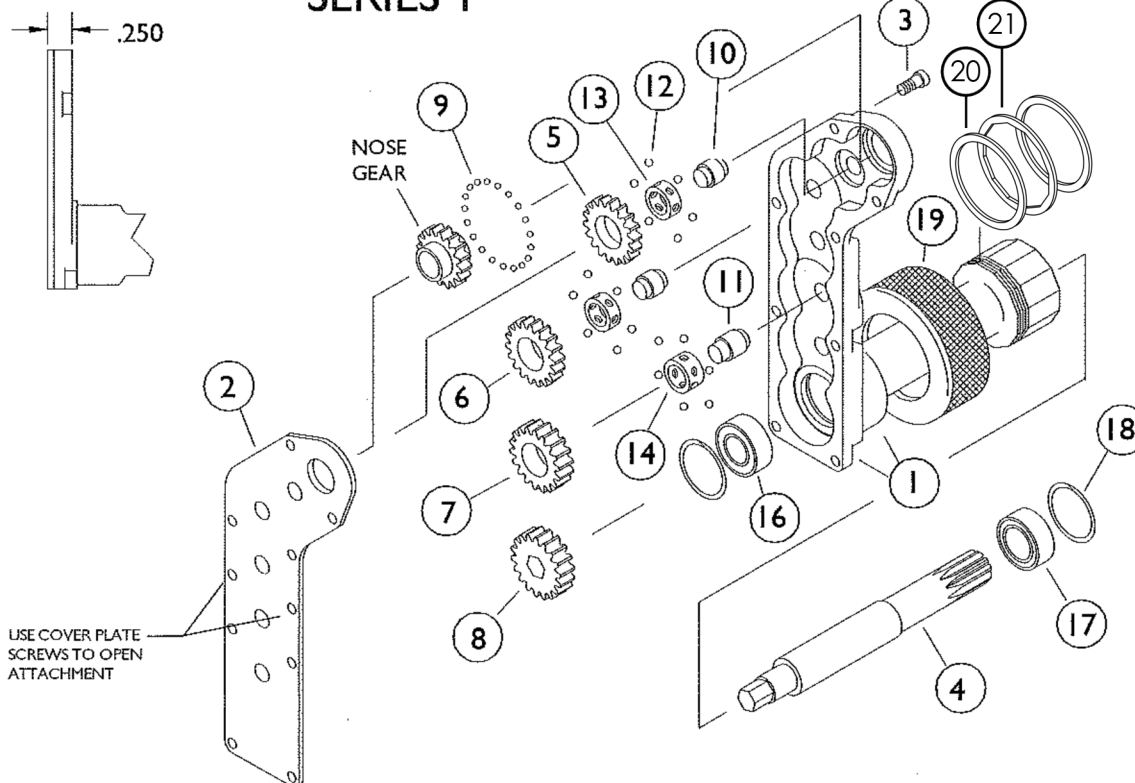


# LTD

## L TYPE DRILL

### SERIES I

(15) NOT SHOWN



WHERE NEEDED PART DESCRIPTIONS USE THE FORMAT  
DESCRIPTION (COMMA) LOCATION.

SERIES I NOSE GEAR INTERNAL THREAD	
1/4-28	14768
10-32	14769
9/32-40	14770
5/16-24	14771
COLLET	16227

#### REPAIR TIPS

1) USE A SMALL AMOUNT OF GREASE ON A EXACTO KNIFE TO PICK UP BALLS

2) USE A SMALL AMOUNT OF GREASE ON PARTS TO KEEP BALLS IN PLACE

SERIES I 13812 7 GEAR LEFT HAND L DRILL SHORT			
ITEM	PART #	QTY	DESCRIPTION
1	14923	1	HOUSING ASSY BARE, INCLUDES: 14784 HOUSING: 14333 TUBE
2	14790	1	COVER PLATE
3	14810	8	SCREW, COVER PLATE
4	14335	1	DRIVE SHAFT
5	14948	1	IDLER GEAR, THIN
6	14955	2	IDLER GEAR MID
7	14226	2	IDLER GEAR SERIES 2
8	14225	1	DRIVE GEAR
	SEE CHART	1	NOSE GEAR
9	14956	28	BALLS, NOSE GEAR .0469
10	14469	3	BEARING SHAFT
11	14953	2	BEARING SHAFT SERIES 2
12	10004	8 PER SHAFT	BALLS, BEARING SHAFT .0625
13	14468	3	BALL CAGE
14	14230	2	BALL CAGE SERIES 2
15	3060	1	GREASE FITTING
16	14030	1	BALL BEARING, TUBE
17	14383	1	BALL BEARING, TUBE
18	14032	2	SPIROLOX RING, TUBE
19	10192	1	LOCK NUT, KNURLED
20	10193	2	LOCK RING
21	93892HD5W	1	SPACER