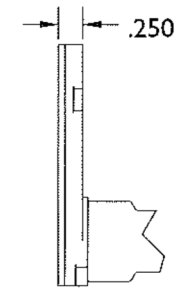


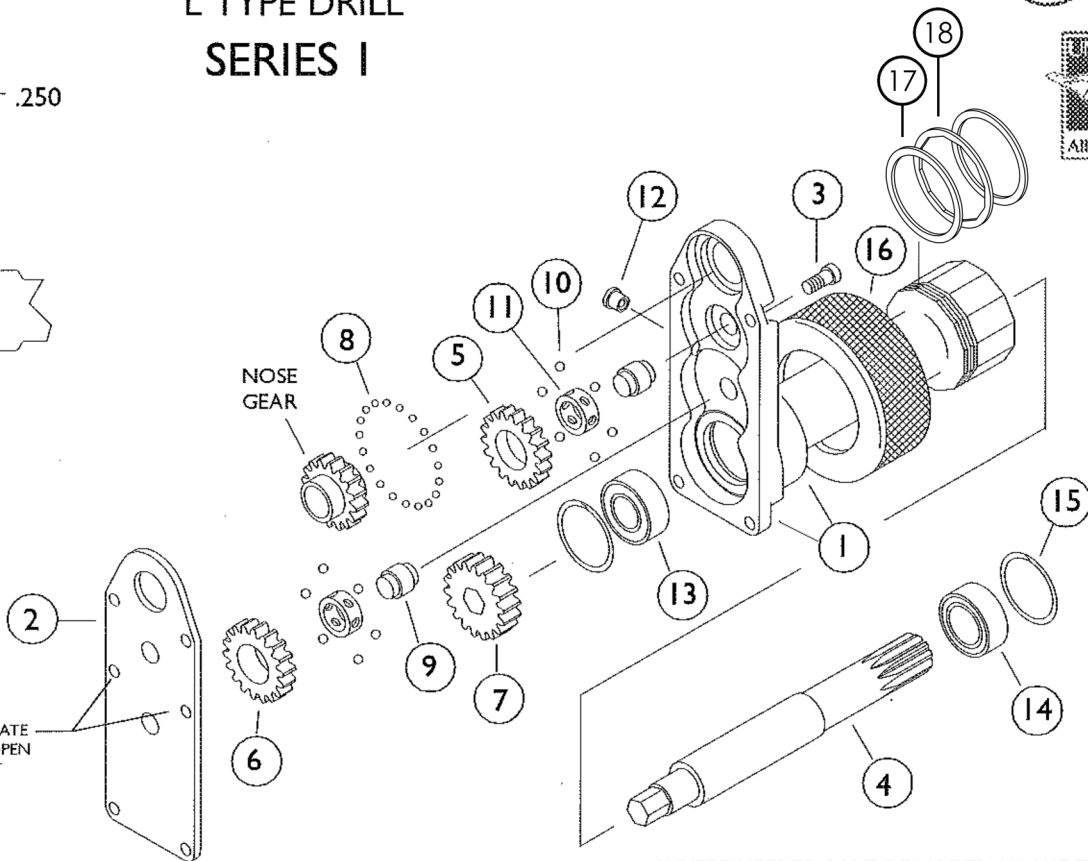
LTD

L TYPE DRILL

SERIES I



USE COVER PLATE
SCREWS TO OPEN
ATTACHMENT



WHERE NEEDED PART DESCRIPTIONS USE THE FORMAT
DESCRIPTION (COMMA) LOCATION.

SERIES I NOSE GEAR INTERNAL THREAD	
1/4-28	14768
10-32	14769
9/32-40	14770
5/16-24	14771
COLLET	16227

REPAIR TIPS

1) USE A SMALL AMOUNT OF GREASE ON A EXACTO KNIFE TO PICK UP BALLS

2) USE A SMALL AMOUNT OF GREASE ON PARTS TO KEEP BALLS IN PLACE

SERIES I 13804 4 GEAR L DRILL SHORT			
ITEM	PART #	QTY	DESCRIPTION
1	14915	1	HOUSING ASSY BARE, INCLUDES: 14780 HOUSING: 14333 TUBE
2	14786	1	COVER PLATE
3	14810	4	SCREW, COVER PLATE
4	14335	1	DRIVE SHAFT
5	14948	1	IDLER GEAR, THIN
6	14955	1	IDLER GEAR MID
7	14225	1	DRIVE GEAR
	SEE CHART	1	NOSE GEAR
8	14956	28	BALLS, NOSE GEAR .0469
9	14469	2	BEARING SHAFT
10	10004	8 PER SHAFT	BALLS, BEARING SHAFT .0625
11	14468	2	BALL CAGE
12	3060	1	GREASE FITTING
13	14030	1	BALL BEARING, TUBE
14	14383	1	BALL BEARING, TUBE
15	14032	2	SPIROLOX RING, TUBE
16	10192	1	LOCK NUT, KNURLED
17	10193	2	LOCK RING
18	93892HD5W	1	SPACER